

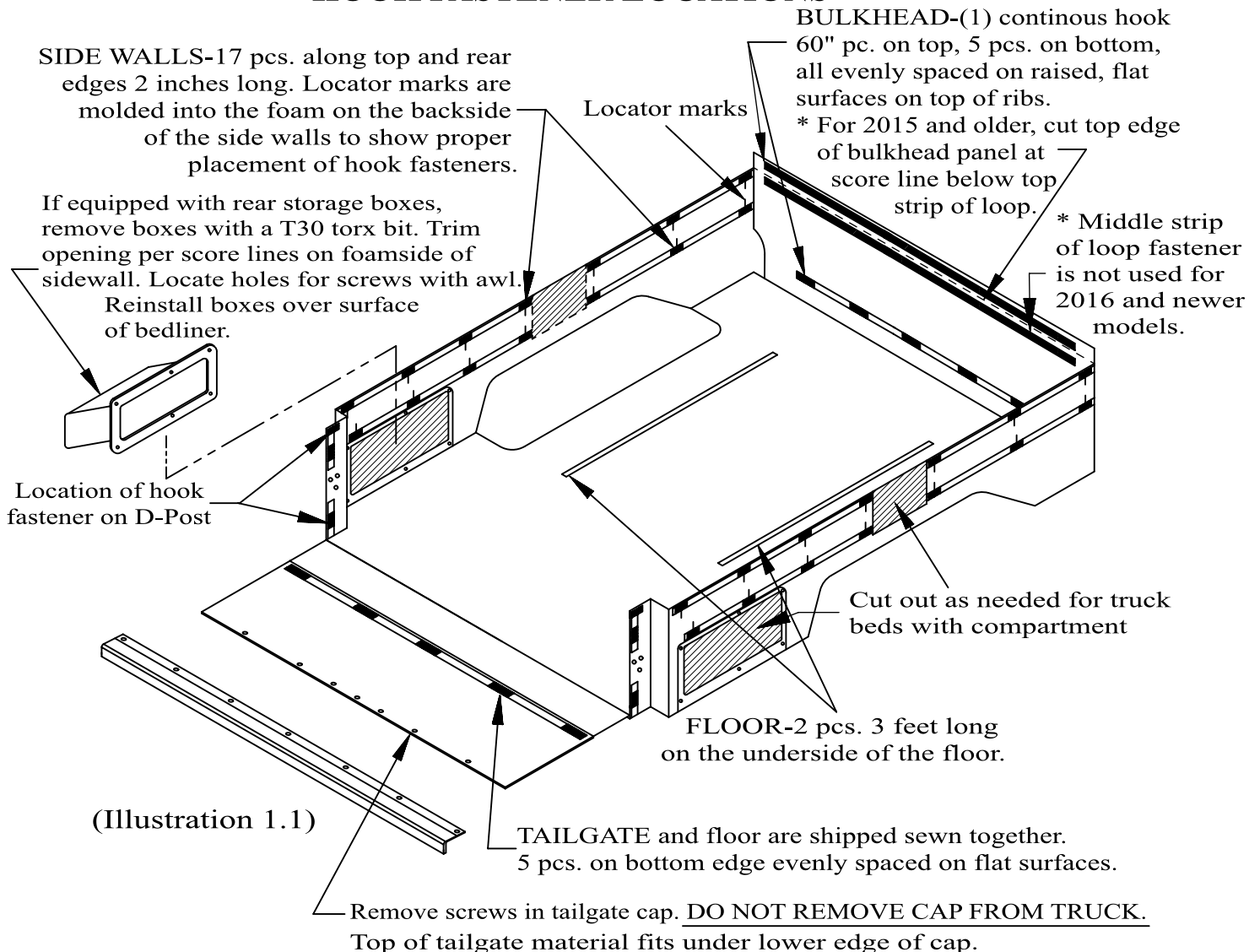
# TOYOTA TACOMA REG./ACC. & DBL. CAB 73.5" BED BEDLINER INSTALLATION INSTRUCTIONS

**WARNING: IMPROPER INSTALLATION WILL RESULT IN LINER  
FLYING OUT OF THE TRUCK! FOLLOW INSTRUCTIONS EXACTLY!**

APPROXIMATE INITIAL INSTALLATION TIME LESS THAN 1 HOUR

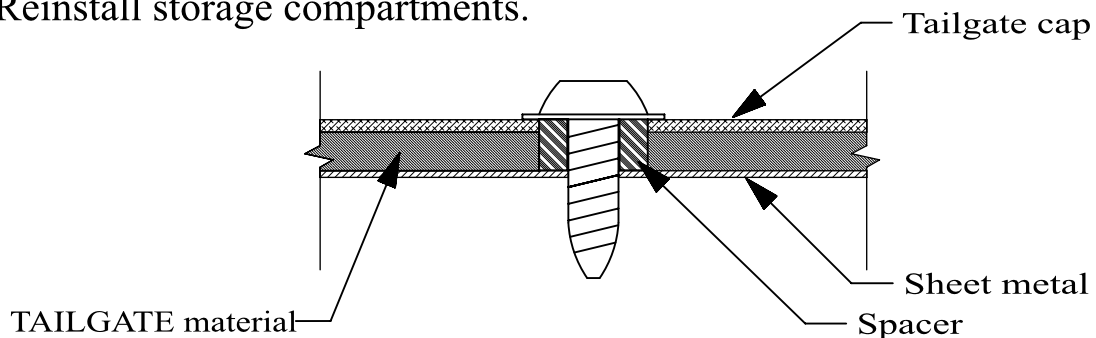
1. Read all instructions before installing.
2. The bed liner floor and side walls are shipped unzipped.
3. Remove bed liner floor and side walls from box.
4. Zip bed liner floor and side walls together to form the one-piece soft bed liner.
5. A very aggressive hook and loop fastening system has been designed to hold the bedliner in open bed trucks.
6. A continuous loop fastener is sewn around the liner. The bulkhead has three continuous strips of loop fastener sewn along the top and bottom. The tailgate has one continuous strip of loop fastener along the bottom. The hook fasteners have a self-adhesive backing to stick to the truck bed.

## HOOK FASTENER LOCATIONS



Refer to (Illustration 1.1) for completing steps 7-15

7. Remove rear storage compartments from truck bed before installation of bed liner. Remove screws in tailgate cap. **DO NOT REMOVE CAP.**
8. Lay the bed liner in the bed of the truck to determine the exact location and fit. Slide tailgate material under tailgate cap.  
**IMPORTANT:** Never cut or put slits through any seams or sewn areas of the bed liner. This will cause the seam to come completely apart.
9. Roll one side of the bed liner up exposing the floor area where the 3' strip of hook fastener is to be adhered.
10. Using a clean lint-free cloth, clean this area thoroughly using NON-PETROLEUM based solvent. Then with a separate cloth, clean the same area again with alcohol. If the cloths become visually soiled, replace them with clean ones.
11. Attach hook fastener to the loop. Remove the protective liner exposing the adhesive.  
**NOTE:** TRUCK BED SURFACE TEMPERATURE SHOULD BE 68° F OR HIGHER IN ORDER FOR THE HOOK FASTENER TO ACHIEVE MAXIMUM ADHESION. ALSO, NEVER CONTAMINATE THE ADHESIVE BY TOUCHING IT WITH YOUR FINGERS.  
Lay the bed liner down, then FIRMLY rub the fastener(s) down VERY AGGRESSIVELY to assure full engagement of the fastener(s) and the adhesive.  
**NOTE:** For side walls, be sure to place the 2" long hook fasteners at the locator marks which are molded into the foam.
12. Repeat steps 9, 10 and 11 for the opposite side of the bed liner.
13. For 2015 and older, first cut top edge of bulkhead panel at score line below top strip of loop, then repeat steps 10 and 11.
14. Repeat steps 10 and 11 on the siderugs.
15. Repeat steps 10 and 11 for installation of hook fasteners on the tailgate. After the tailgate is placed under factory tailgate cap, install screws with spacers provided in the installation kit. Refer to (Illustration 1.2).
16. Reinstall storage compartments.



(Illustration 1.2)